WANCHAL WEST



## PURAFIL REMOVES UNPLEASANT ODORS

FOR WANCHAI WEST PRELIMINARY
SCREENING PLANT



## ABOUT THE WANCHAI WEST PRELIMINARY SCREENING PLANT

Operated by the Drainage Services Department of the Hong Kong government, Wanchai West Preliminary Screening Plant traps solid waste in the first stage of the wastewater treatment process.

#### THE PROBLEM

Several buildings within one kilometer of Wanchai West were affected by unpleasant smells and hydrogen sulfide (H2S) from the plant. The district court and the departments of immigration, inland revenue, and lands tribunal complained about odors, as did the five-star deluxe Grand Hyatt Hotel and the Hong Kong Convention Center.

Engineers from the plant unsuccessfully tried to remove the odors with a wet scrubber. When this attempt failed, they decided to test the abilities of a dry scrubber despite their lack of experience with this kind of system. The engineers knew of third-party tests comparing the removal capacities of a competitor's dry scrubber to the capabilities of a Purafil system. Whereas the competitor's scrubber removed between 64 and 95.5 percent of the odorous gases in the test scenario, Purafil's scrubber eliminated 99.97 percent of the gases.

With these results in mind, plant engineers chose Purafil for their first dry-scrubbing project.



PURAFIL® DRUM SCRUBBER 100 INSTALLED AT THE WANCHAI WEST PRELIMINARY SCREENING PLANT



PURAFIL® PURACARB™ DRY-SCRUBBING

## PURAFIL PROVIDES THE SOLUTION

Local Purafil representative Virendra Anand (Air Control Engineering Ltd.) recommended a Purafil Drum Scrubber-100 (DS-100) and a VS12 vessel scrubber to remove odors and  $H_2S$  from the environment. The DS-100 was placed in the wet well preceding the main plant. Contractors installed the customized VS12, which contained Puracarb $^{\rm M}$  dry-scrubbing media, at an inlet with  $H_2S$  concentrations of 15 parts per million. Through an irreversible chemical reaction, the Puracarb eliminated the gases by transforming them into harmless solids. A dehumidifier was used along with the scrubber to fill the air stream with dry air.

After 60 days, results from third-party lab tests indicated that Purafil's system removed more than 99.97 percent of  $H_2S$ , which exceeded the target removal rate of 99.5 percent. Plant engineers were very pleased with the project and more readily embraced the idea of using dry scrubbers.

#### PURAFIL ESD DRY-SCRUBBING MEDIA

- · System media are UL Classified.
- · System media are immediately available for instantaneous reaction.
- · Spent media are landfill acceptable before and after use.

# ABOUT PURAFIL

For over 40 years, Purafil's gas-phase media has protected environments from corrosive, toxic, irritant and odorous gases. Purafil, Inc. is the world leader in innovating, designing, engineering, and manufacturing gas-phase air filtration systems, atmospheric and reactivity corrosion monitors, and UL classified granular media. Purafil maintains nearly 40,000 global installations in industrial, commercial, municipal, high purity, mission critical (data centers and server rooms), power generation, and preservation facilities.

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